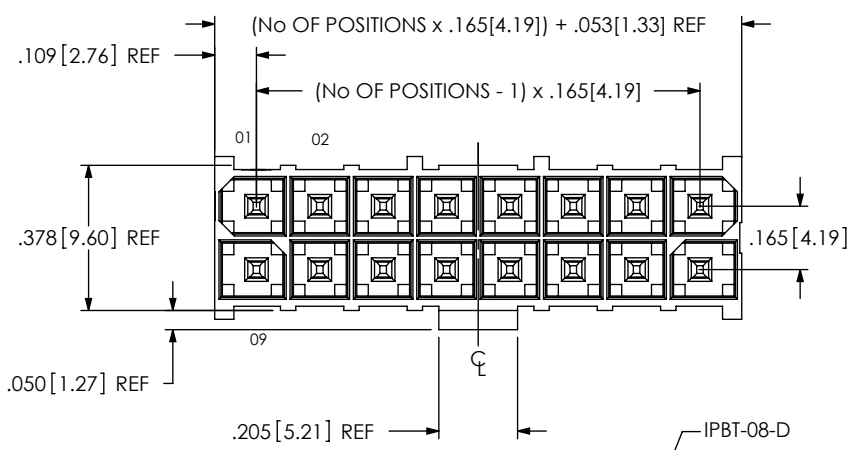


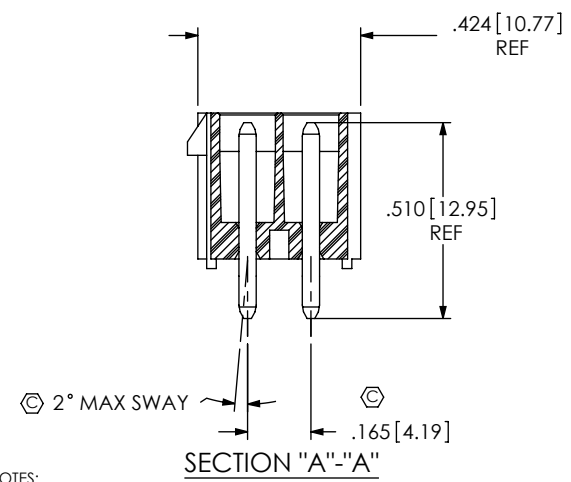
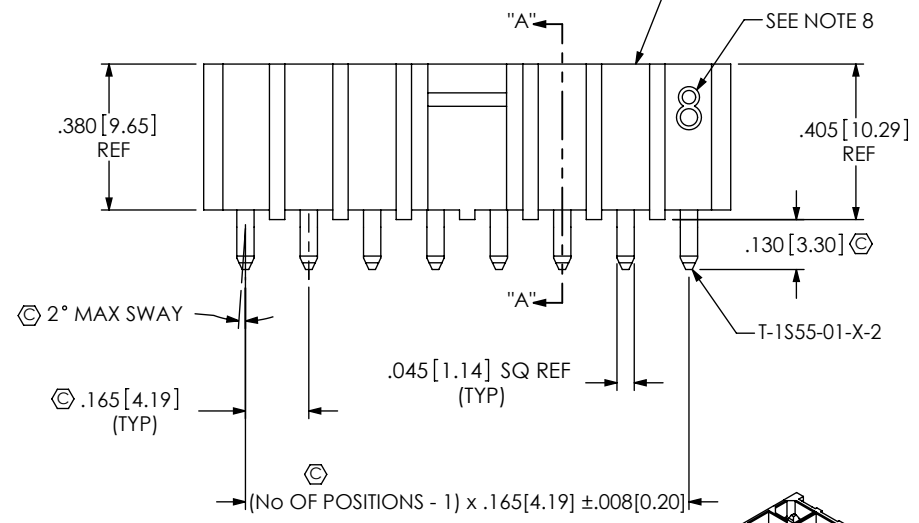
FIG. 1  
(IPBT-108-HT-XX-D SHOWN)

IPBT-1XX-XX-XX-D-XX

DO NOT SCALE FROM THIS PRINT



- No OF POSITIONS**  
-02 THRU -15 (PER ROW)  
-02 (SEE SHEET 5, FIG.8)
- OPTION**  
-RA: RIGHT ANGLE (SEE FIG. 2, SHEET 2) [STYLE -H1 ONLY]  
-GP: GUIDE POSTS (USE IPBT-XX-D-GP, SEE FIG. 4, SHEET 3)
- LEAD STYLE**  
-H1: HIGH POWER, THRU HOLE (USE T-1S55-XX-X-2, SEE FIG.1, SHEET 1)  
-H2: HIGH POWER, SURFACE MOUNT (USE T-1S55-02-X-2, SEE FIG.3, SHEET 3)  
-H3: HIGH POWER, THRU HOLE, .670" STACKER (USE T-1S55-05-X-2, SEE FIG.5, SHEET 4)  
-H4: HIGH POWER, THRU HOLE, .748" STACKER (USE T-1S55-06-X-2, SEE FIG.6, SHEET 4)  
-H5: HIGH POWER, THRU HOLE, .787" STACKER (USE T-1S55-07-X-2, SEE FIG.6, SHEET 4)  
-H6: HIGH POWER, THRU HOLE, .984" STACKER (USE T-1S55-08-X-2, SEE FIG.6, SHEET 4)
- ROW SPECIFICATION**  
-D: DOUBLE (USE IPBT-XX-D)
- PLATING SPECIFICATION**  
-T: MATTE TIN CONTACT AND TAIL (USE T-1S55-XX-T-2)  
-TM: MATTE TIN CONTACT AND TAIL (USE T-1S55-XX-T-2)



- NOTES:**
1.  $\text{⊕}$  REPRESENTS A CRITICAL DIMENSION.
  2. COPLANARITY (FOR SURFACE MOUNT): SEE TABLE 2 SHEET 3.
  3. MAX BURR ALLOWANCE: .0015 [.038]
  4. MINIMUM TERMINAL RETENTION: 1 LB.
  5. IPBT-XX-D-XX AND IPBV-XX-D PARTS TO BE MOLDED TO POSITION, IPBE-XX-XX-D ARE TO BE CUT.
  6. MAX HEIGHT VARIATION BETWEEN PINS: .005 [.13]
  7. ALL PIN TO PIN DIMENSIONS TO BE MEASURED FROM TIP TO TIP.
  8. THIS NUMBER REPRESENTS THE NUMBER OF POSITIONS PER ROW ONLY AND IS NOT INTENDED TO BE USED IN POSITION NUMBERING.
  9. ALL PARTS TO BE PACKAGED IN TUBES EXCEPT 2 AND 3 POS. 2 AND 3 POS PARTS TO BE LAYER PACKAGED.
  10. MAX CUT FLASH: .005 [.13]
  11. AFTER REVISION T OF COMPONENT PRINT IPT1-XX-D-XX-X, SAMTEC LOGO TO APPEAR ON CORE #1 FOR POSITIONS 1 THROUGH 5. FOR POSITIONS 6 THROUGH 15, LOGO TO APPEAR ON CORE #1 AND THE LAST CORE WITHIN THE SAME ROW.

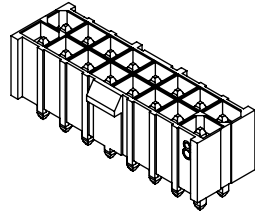


TABLE 1

LEAD STYLE	BODY 1	BODY 2	TERMINAL 1	OAL REF	TERMINAL 2	OAL REF
-H1	IPBT-XX-D	N/A	T-1S55-01-X-2	5100	N/A	N/A
-H2	IPBT-XX-D	N/A	T-1S55-02-X-2	6071	N/A	N/A
-H1-RA	IPBT-XX-D	N/A	T-1S55-03-X-2	6861	T-1S55-04-X-2	1.0681
-H1-RA-GP	IPBT-XX-D-GP	N/A	T-1S55-03-X-2	6861	T-1S55-04-X-2	1.0681
-H1-GP	IPBT-XX-D-GP	N/A	T-1S55-01-X-2	5100	N/A	N/A
-H3-GP	IPBT-XX-D-GP	IPBV-XX-D	T-1S55-05-X-2	5790	N/A	N/A
-H4-GP	IPBT-XX-D-GP	CUT FROM IPBE-31-H4-D	T-1S55-06-X-2	6580	N/A	N/A
-H5-GP	IPBT-XX-D-GP	CUT FROM IPBE-31-H5-D	T-1S55-07-X-2	6970	N/A	N/A
-H6-GP	IPBT-XX-D-GP	CUT FROM IPBE-31-H6-D	T-1S55-08-X-2	8940	N/A	N/A
-H3	IPBT-XX-D	IPBV-XX-D	T-1S55-05-X-2	5790	N/A	N/A
-H4	IPBT-XX-D	CUT FROM IPBE-31-H4-D	T-1S55-06-X-2	6580	N/A	N/A
-H5	IPBT-XX-D	CUT FROM IPBE-31-H5-D	T-1S55-07-X-2	6970	N/A	N/A
-H6	IPBT-XX-D	CUT FROM IPBE-31-H6-D	T-1S55-08-X-2	8940	N/A	N/A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
DECIMALS .XX: ±.01 [.3]  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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e-Mail: info@SAMTEC.com code: 55322

**MATERIAL:** DO NOT SCALE DRAWING SHEET SCALE: 2:1  
INSULATOR: LCP UL 94 VO, COLOR: BLACK  
TERMINAL: HIGH COPPER ALLOY

DESCRIPTION: .165 DOUBLE ROW TERMINAL ASSEMBLY

DWG. NO. IPBT-1XX-XX-XX-D-XX

BY: DEAN P 7/27/2001 SHEET 1 OF 5

-RA: RIGHT ANGLE IN-PROCESS VIEWS

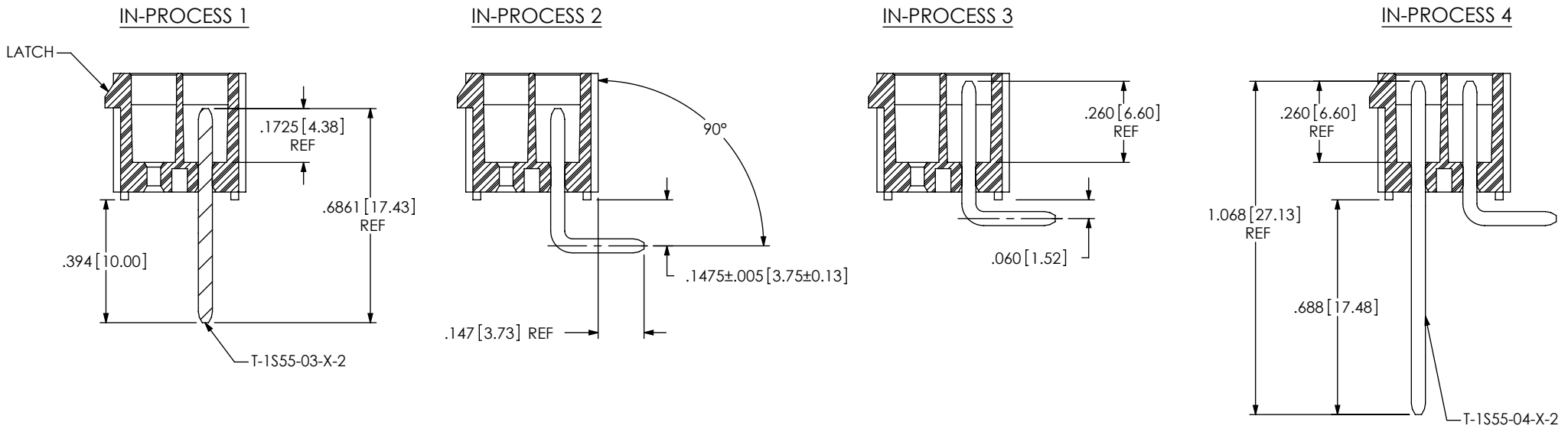
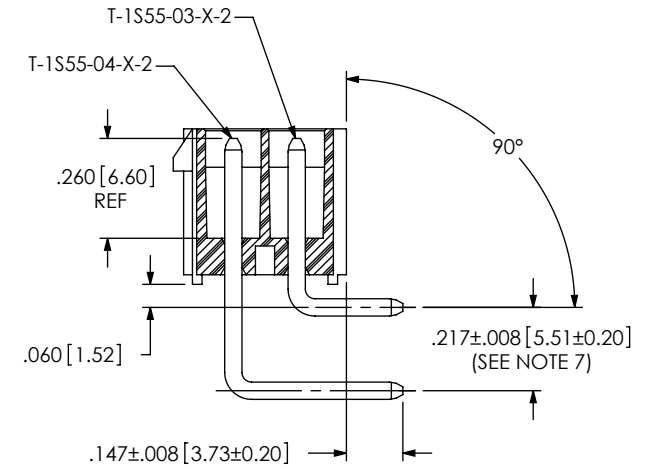
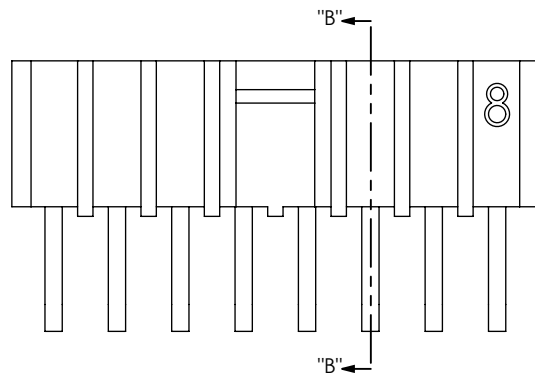
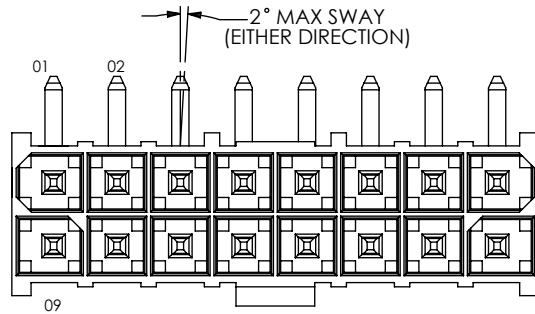


FIG. 2  
 (IPBT-108-H1-XX-D-RA SHOWN)  
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)  
 (AVAILABLE ONLY ON -H1)



SECTION "B"- "B"

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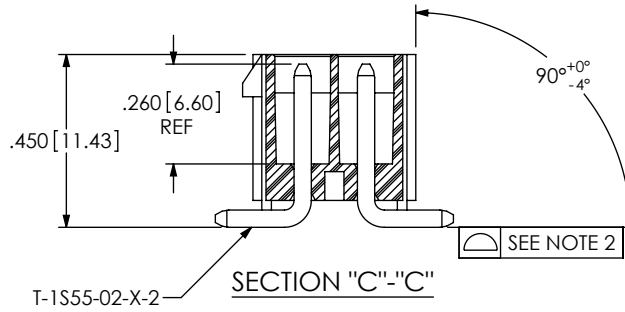
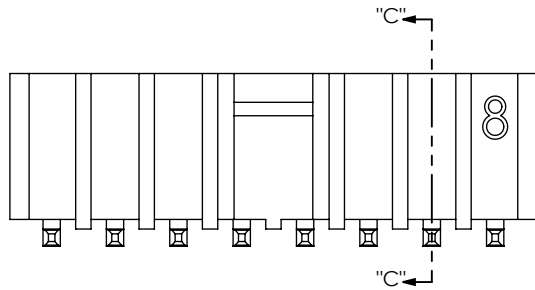
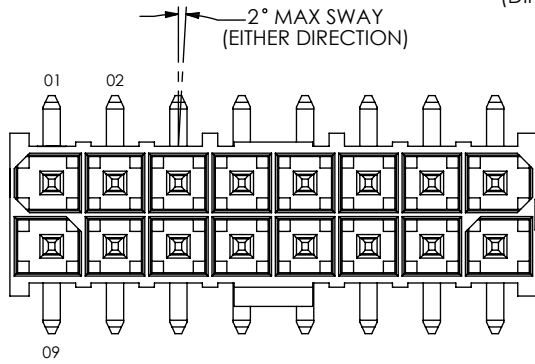
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 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:  
 .165 DOUBLE ROW TERMINAL ASSEMBLY

DWG. NO.  
 IPBT-1XX-XX-XX-D-XX

BY: DEAN P 7/27/2001 SHEET 2 OF 5

**FIG. 3**  
(IPBT-108-FZ-XX-D SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)

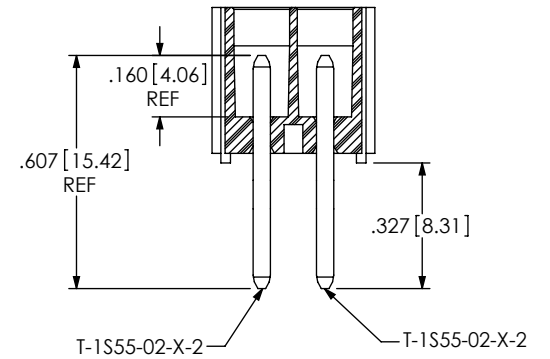


**TABLE 2**

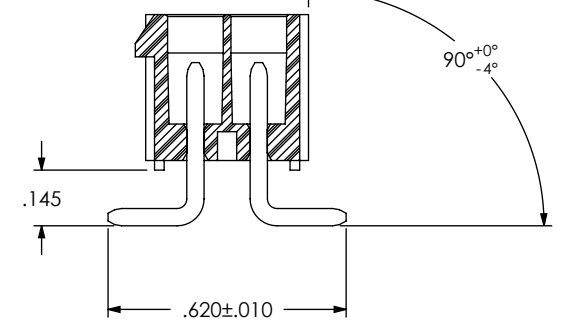
No OF POSITIONS	COPLANARITY
-02 THRU -08	.004 [ .10]
-09 THRU -15	.006 [ .15]

H2: SURFACE MOUNT IN-PROCESS VIEWS

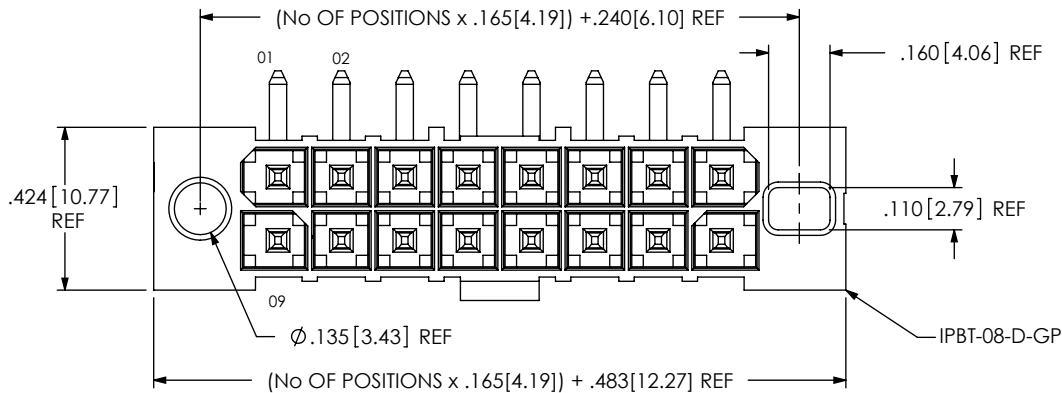
IN-PROCESS 1



IN-PROCESS 2



**FIG. 4**  
(IPBT-108-H1-XX-D-RA-GP SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1, 2 OR 3)



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DWG. NO. IPBT-1XX-XX-XX-D-XX

BY: DEAN P 7/27/2001 SHEET 3 OF 5

REVISION U

TABLE 4		
LEADSTYLE	"C"	"D"
-H3	.579[14.71]	.094[2.40]
-H4	.658[16.71]	.173[4.39]
-H5	.697[17.70]	.212[5.38]
-H6	.894[22.71]	.409[10.39]

IN PROCESS 1  
(FOR H3, H4, H5, & H6 ONLY)

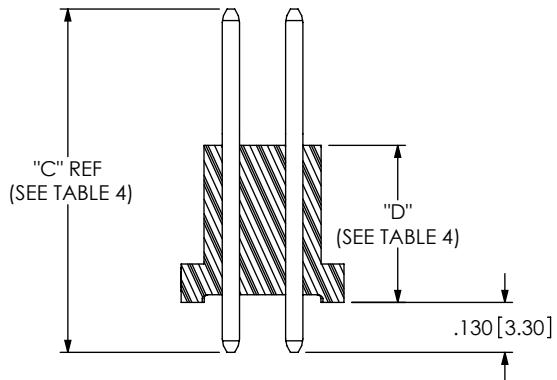


FIG. 5  
(IPBT-108-H3-XX-D SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)

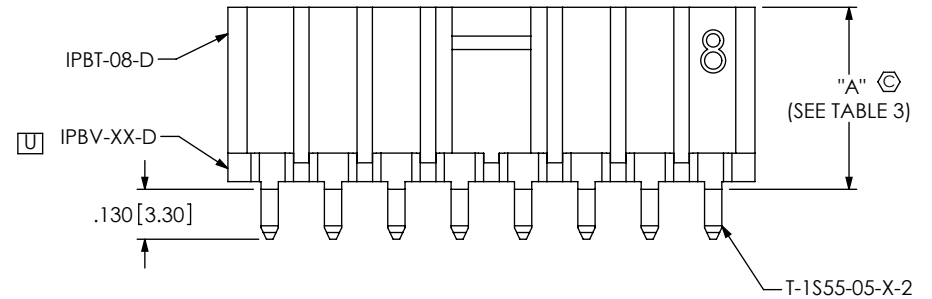


TABLE 3		
LEADSTYLE	"A"	STACK HEIGHT WITH IPBS-TH
-H3	.475[12.07]	.670[17.00]
-H4	.553[14.05]	.748[19.00]
-H5	.592[15.04]	.787[20.00]
-H6	.789[20.04]	.984[25.00]

FIG. 6  
(IPBT-108-H6-XX-D SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)

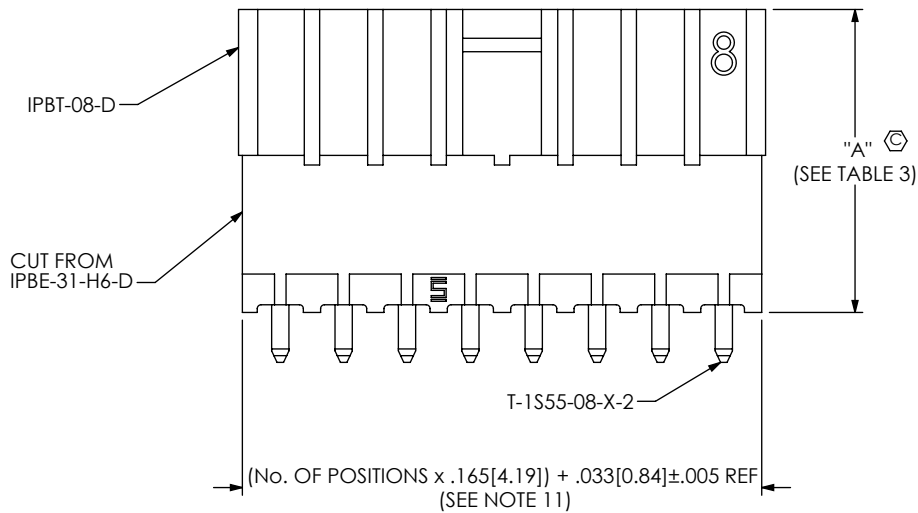
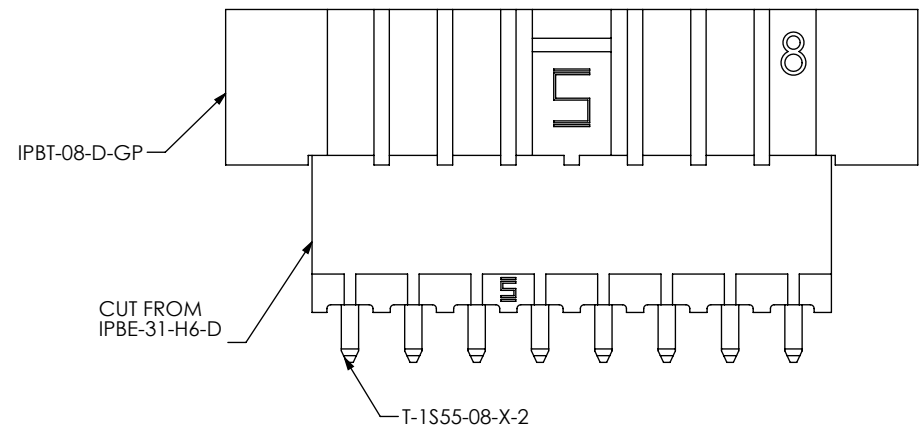


FIG. 7  
(IPBT-108-H6-XX-D-GP SHOWN)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1, 4, 5, OR 6)



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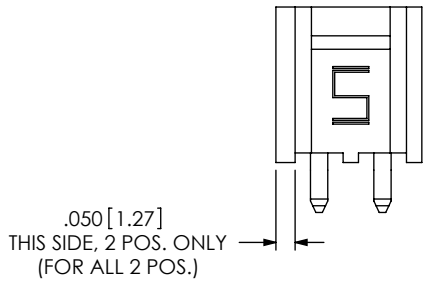
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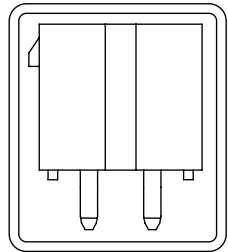
DWG. NO.  
IPBT-1XX-XX-XX-D-XX

BY: DEAN P 7/27/2001 SHEET 4 OF 5

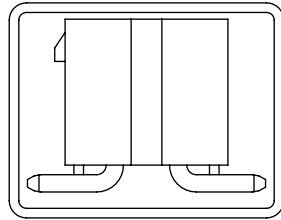
FIG. 8  
 (IPBT-102-FT-XX-D SHOWN)  
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)



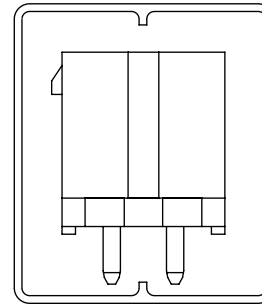
PACKAGING VIEWS  
 [PARTS TO HAVE POSITION #1 LOADED IN  
 SAME DIRECTION AS ARROW ON TUBE]  
 (SEE NOTE 10)



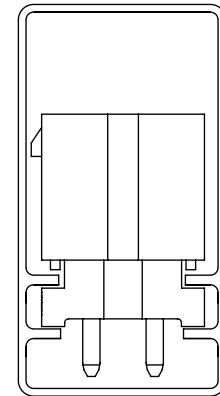
IPBT-1XX-H1-XX-D-XX SHOWN  
 TUBE: PT-1-24-01-112  
 PLUG: TP-28



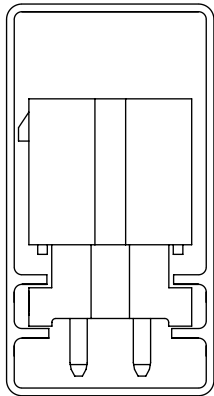
IPBT-1XX-H2-XX-D-XX SHOWN  
 TUBE: PT-1-24-02-112  
 PLUG: TP-28



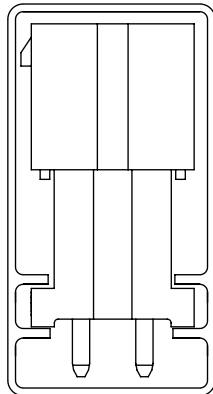
IPBT-1XX-H3-XX-D-XX SHOWN  
 TUBE: PT-1-24-04-56  
 PLUG: TP-25



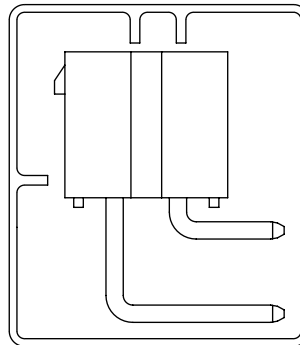
IPBT-1XX-H4-XX-D-XX SHOWN  
 TUBE: PT-IPBT001-H4-H6  
 PLUG: TP-28



IPBT-1XX-H5-XX-D-XX SHOWN  
 TUBE: PT-IPBT001-H4-H6  
 PLUG: TP-28



IPBT-1XX-H6-XX-D-XX SHOWN  
 TUBE: PT-IPBT001-H4-H6  
 PLUG: TP-28



IPBT-1XX-H1-XX-D-RA SHOWN  
 TUBE: PT-1-24-05-56  
 PLUG: TP-25 (2 EACH END)

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 .165 DOUBLE ROW TERMINAL ASSEMBLY

DWG. NO. IPBT-1XX-XX-XX-D-XX

BY: DEAN P 7/27/2001 SHEET 5 OF 5